

ATTACHMENT I – Abstract

Disclosed is a plate for producing housings and/or lids for button cell batteries, including a core layer of steel, a copper or nickel clad top layer at one side of the core layer and a nickel top layer at the other side of the core layer. The nickel top layer has been applied by depositing the nickel and the core layer has a thickness from 0.10 to 0.5 mm. Also disclosed is a housing and lid for a button cell battery fabricated from such a plate, and a process for manufacturing such a plate.